

**A Report on Industrial visit to
ACE MANUFACTURING SYSTEMS,
Peenya, Bangalore-58.**



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A group of students of II Sem.MBA were taken on a Industrial visit to Ace Manufacturing Systems, Peenya, Bangalore-560 058 between on Saturday, 13th April, and 20th April 2019. They were led by Prof. B.S. Ravindra, Associate Professor, MPBIM and Ms. Manjula M Librarian, MPBIM.

The Company is a leading manufacturer of NC and CNC machines and is also India's largest manufacturer of Machining Centers.

The Company manufactures a wide range of Machine Tools for Turning, Milling, Grinding and Foundry processes and caters to several Industrial Sectors such as Aerospace, Automotive, Defense, Electronics, Energy, Die-Mould, General Engineering and Medical.



Students were given brief on CNC machine production and assembly line for the machine, Movement of materials and components to the main assembly line and Finished out-put and its operations of CNC machines.



After a briefing about the Layout of the Plant and various safety aspects to be followed during the visit, the 2 batches were taken around various parts of the modern manufacturing plant including Sub-assemblies, Assembly, Painting and Packing sections.

AMS earned approx. Rs. 653 crores in recent few years. Hiring process in AMS consists of Technical round done by technical dept. Divisional head round, CEO Round and MD Round. The industry has an effective environment management system.



The students, though from a non-technical background, evinced keen interest in the various stages of the assembly process, and were seen actively inter-acting with the Technical Guides.

The students, at the end of the visit, felt that the visit had been highly enriching with a lot of value-addition and a great deal of takeaways about the professionalism, Engineering and Managerial aspects of a leading Machine Tools manufacturer.

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